• Transport complete crane with base section, drums with rope and self assembly device, less counterweights at under 100,000 lbs (45 360 kg)

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218

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- Rated capacity limiter with full color graphic display
- Powerful winch package with wet brake design
- 7-piece counterweight system design with innovative counterweight removal system
- Superior capacities
- **Optional attachments:**

 - Angle boom 5' auxiliary tip Offsettable jib
 - Luffing attachment



CRAN Ε S

Link-Belt

540

110

540

110 ton *(99.97 mt)* Lattice Boom Crawler Crane

- Transport complete crane with base section, drums with rope and self-assembly device, less counterweights at under 100,000 lbs (45 360 kg)
 7-piece counterweight
- 7-piece counterweight system design with innovative removal system
- Latest rated capacity limiter with color graphics
- Čutting edge winch package with wet brake design
- Superior capacities

Counterweight "biscuit" design allows for various configuration options and easy transport

Pin-on track extender blocks
remove for transport
9' 9" (2.74 m) retracted gauge
14' 2" (4.32 m) extended gauge

Rope guards and polyamide sheaves

Remote-control operated hydraulic counterweight removal cylinders Spring-loaded 90° backstops unpin and rotate, allowing boom to go to 90° for luffing attachment

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Multi-speed travel • Sideframe counterweights • 11,000 lbs

(4 990 kg) each

Non-slip safety strips, full-length catwalks and sideframe steps provide sure-footed access to the crane upper Full contact 36" track shoe design for maximum contact area minimizes ground bearing pressure

- Completely sealed lower, hydraulic cylinder track tensioning and travel limit adjustment, optional track tension system
- Sealed (oil-filled) track rollers with replaceable wear bars, drive planetaries and compact hydrostatic drives

Two connection points on boom. One set of lugs are for cantilever boom. Second set is for assembling machine using the quickdraw cylinder. 218

Optional "Quick Draw" self-erecting cylinder

Excellent access for all routine engine and hydraulic maintenance

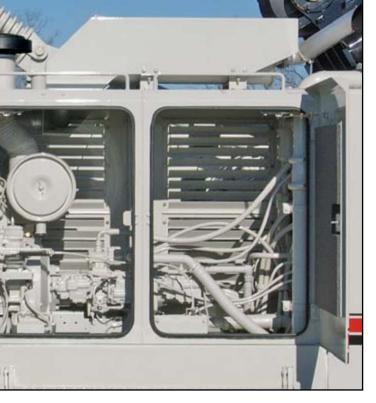
Heavy-duty power for the most demanding jobs

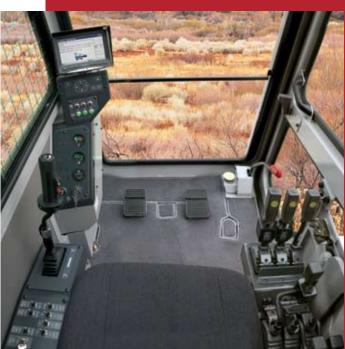
- Robust engine with total horsepower control provides unbeatable
- Multi-disk wet brakes for smooth load control. Virtually no friction drag from planetary. Thousands of hours of duty cycle operation expected without mainte-
- High travel torque Six pump main hydraulic package provides smooth performance •
- . 26 mm rope on front and rear hoists with automatic pawl and grooved lagging
- Matched front & rear drum performance with 44,565 lbs (*20 214 kg*) line pull **True gravity freefall** for cycle-type work, • pile driving

Options include:

- Third drum features controlled free spooling capability for pile driving applications or power up/down as auxiliary hoist line for luffer application **Rear mount fourth drum** — identical
- in specification to main and auxiliary winches











Highly functional and comfortable cab

- Wide, uncluttered entry 18,000 BTU air-conditioning 19,000 BTU hot water heating

- Six-way adjustable seat Easy-to-read backlif gauges Adjustable armrest console with pilot-operated single-axis controls
- Hydraulic pilot controls for variable hoist, swing
- Variable hydraulic output from main pumps controlled by variable hydraulic output from main pumps controlled by variable hand throttle for infinite control Fingertip high speed hoist button for front
- and rear drum
- Low-effort hydraulic pedals with minimal range of motion can remain latched for power up/down operation Full function rated capacity limiter monitored by load sensing via boom hoist mounted load cell

Outstanding standard features

- HSL capacity limiter with high visibility color graphic display
- · Multi-disc wet brakes offer automatic or free fall mode
- Dual swing drives provide smooth swing control
- Full length removable catwalks on both sides of the upper house

Luffer ready!

- Conventional boom extensions can be used as luffing boom extensions
- 3rd drum optional second hoist line
- Rear drum luffing jib hoist
- · Fold-under assembly



218 HSL attachments are versatile and strong

Heavy-duty tube boom

- 40' 230' (*12.2 70.1 m*) heavy-duty tubular boom
- Heavy-duty boom tip
- Maximum tip height of tube boom + jib:
- 278.6' (84.92 m) • Conventional boom is also luffing boom

Fixed jib

- 30' 75' (9.14 22.86 m) fixed jib
- Offset angles at 5°, 15° and 25°

Heavy duty angle boom

45' - 155' (13.72 - 47.24 m)
Designed for rough application and handling where job site and transportation conditions are less than ideal for tube boom

Auxiliary 5' tip extension

- Designed to use in place of jib to provide clearance between working hoist lines
- Maximum capacity is 18.5 tons (16.78 mt)

Luffing boom attachment

- Maximum luffing attachment: 140 ft + 140 ft (42.7 m + 42.7 m)
- 283 ft (86.26 m) maximum working height
- 208 ft (63.40 m) maximum working
- 360° radius
 Working angles of 90°, 85°, 80°, 75°, 70° and 65°
- Luffing cap and fan post assembly transports as one piece

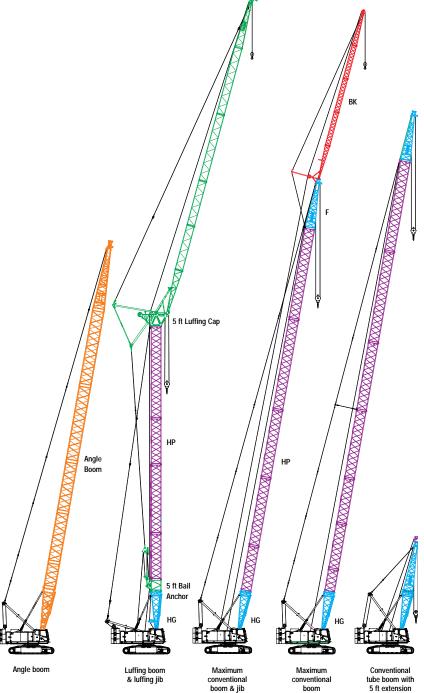


The boom top section features **heavy duty polyamide sheaves** and standard **pin-on points** for attachment of options such as a fixed jib, tip extension and adapters for universal pile driving leads. **Narrow head machinery** allows pendants to rest on top of boom extensions.

In-line boom suspension load cell, standard with anti-two block system for both front and rear drum.

Optional pile driving lead adapter, extended head shaft for hanging leads, three sheave idler to separate load lines







Transportability and assembly

- Transports with crawlers, rope and base 99,960 lbs (45 341 kg)
- Transports in 4 loads total
- 7-piece counterweight system is designed for easy handling and blended load-outs
- Innovative counterweight removal system

 hydraulic counterweight cylinders remain with counterweight to reduce base machine transport weight
- Counterweight removal control located at top of counterweight. Ladder included to access control station. Platform provides optimal viewing of counterweight assembly/disassembly
- Pendants can be stowed on boom extensions for transport
- Standard left and right catwalks easily remove for transport

Optional "Quick Draw"

Quick draw single hydraulic cylinder mounted in boom base section is used for self-assembly and disassembly — no need for a helper crane or special rigging block — includes lifting sling

 \rightarrow Counterweight removal control station

 \downarrow Counterweight cylinders remain with counterweight for transport





Lexington, Kentucky www.linkbelt.com

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